

## **Technical Data Sheet**

## Waynflash 111

**Description** – Zero VOC Aqueous Flash Rust Inhibitor

Waynflash 111 is a liquid flash rust inhibitor which contains sodium nitrite as part of its flash rust inhibition matrix. It is a highly effective inhibitor for the flash rusting on ferrous substrates (such as galvanized steel) during aqueous paint phase. Typical used levels range from 0.25 - 1.0% max. based upon total formula weight. It is highly versatile and can be used in any water based systems. Waynflash 111 exhibits good paint stability and can be incorporated at any stage of paint manufacturing. It is both HAPS and APEO free.

| Characteristic                         | Test Method        | Typical Value |
|--|--------------------|---------------|
| Appearance                             |                    | Clear Liquid  |
| Specific Gravity [g/cm <sup>3</sup> ]  | ASTM<br>D-891-09   | 1.10 - 1.20   |
| pH                                     | ASTM<br>D-1208 (3) | 8.0 - 10.5    |
| Active Content [%]                     |                    | 28 - 31       |
| Water [%]                              |                    | 69 - 72       |
| Volatile Organic Compounds,<br>[VOC]   |                    | 0             |
| Heavy Metal [%]                        |                    | 0             |
| Hazardous Air Pollutants (HAPS)<br>[%] |                    | 0             |
| APEO [%]                               |                    | 0             |

| Suggested Applications |  |  |  |
|------------------------|--|--|--|
| Water Based Coatings   |  |  |  |
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These are typical values and do not represent specifications.

Disclaimer: Avoid contact of product with metal objects, except Stainless Steel. Do not store in metal containers.

The information made herein is based upon our research and the research of others, and is believed to be accurate. No guarantee of accuracy is made and the product discussed is sold without warrant, expressed or implied and upon the condition the purchaser shall make their own tests to determine the suitability of such product for their particular purposes.

