

## Technical Data Sheet

# Dynoadd<sup>®</sup> F-711

De-foamer and degassing agent for solvent borne and solvent free coating formulations

- Anti-popping
- Good flow and levelling

### Properties

Dynoadd<sup>®</sup> F-711 combines highly efficient foam control properties with improved compatibility resulting in improved flow and levelling properties. This combination makes it particularly effective in preventing and reducing the effects of popping.

### Typical applications / dosage

Dynoadd F-711 is effective in polyester or alkyd-melamine, 2K-PU and 2K- Acrylic formulations.

Automotive refinish coatings	0.05 – 0.5%
Coil coatings	0.1 – 0.5%
Industrial Coatings	0.1 – 0.5%

A first trial dose of 0.1% is recommended.

### Method of addition

Dynoadd<sup>®</sup> F-711 can be post added or added to the grinding past. Thorough mixing of the additive into the formulation is required for optimum performance.

### Solubility

Dynoadd<sup>®</sup> F-711 is soluble in aromatic hydrocarbons. It is soluble in butyl- and higher acetates. Dynoadd<sup>®</sup> F-711 is not soluble in ether acetates, esters nor glycol ethers, and it is not soluble in water.

### Delivery form

Liquid polymer mixture (100%).

### Technical data

Parameter	Typical value	Method
Appearance	Clear liquid	Subjective
Viscosity mPa.s. 23°C	3500	DIN 53019
Refractive Index nD20	1.488	ISO 5661
Specific gravity 25/4°C	0.871	ISO 15212-1

### Regulatory status

**EU-REACH**-Dynoadd F.711 is EU-Reach compliant

A complete regulatory status of this product can be obtained upon request.

### Storage stability

Storage stability is three years from the date of production when stored at temperatures below 25°C in closed containers.

### Packaging

Material	Type	Kg Net	Item no.
Steel	Drum	160	F212355
Steel	Pail	20	F212370