

LN-PT-1105 Version: A2

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## **HARDENER MH-500**

## Description:

Hardener MH-500 is the salts of polycarboxylic acid with Cyclic amidine. It is applied in the formulations of epoxy or Hybrid base powder coatings for matt or semi-matt gloss with very good flow and properties.

## Information:

Chemical name: Pyromellitic acid di (2-phenyl-2-imidazoline) (1:1) salt

Alternative chemical Name: 4,5-Dihydro-2-phenyl-1H-imidazole

-1,2,4,5-benzenetetracarboxylate

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Chemical structure:

Molecular formula: C<sub>10</sub>H<sub>6</sub>O<sub>8</sub>·C<sub>9</sub>H<sub>10</sub>N<sub>2</sub>

CAS No.: 54553-90-1 EINECS No.: 259-224-4

Molecular Weight: 400.34 [g/mol]

Appearance: White to off-white powder

Melting range : 224~230°C Purity : ≥99%

## Application:

The hardener may be applied both in pure epoxy and hybrid (epoxy-polyester) resin powder coatings. Epoxy coatings of gloss range level ranging from 5%~10% and hybrid coatings with gloss levels ranging from 10%~70% (or greater) may easily be formulated by the use of MH-500. Coatings produced with MH-500 is characterized by color and gloss stability under normal baking conditions. Hybrid coating with matt or semi-matt gloss may be achieved by replacing some of the polyester in the formulation with an equivalent quantity of MH-500.

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