

# Technical Data Sheet

## EPIKURE™ Curing Agent 3381

### Product Description

EPIKURE™ Curing Agent 3381 is a very low viscosity, modified cycloaliphatic amine, light colored epoxy curing agent. Systems formulated with EPIKURE Curing Agent 3381 exhibit good chemical resistance and color stability. It is ideally suited for civil engineering sealers and architectural coatings.

### Application Areas/Suggested Uses

- Civil engineering sealers
- Decoupage coatings
- Grouts
- Mortars
- Architectural pastel, high-build coatings

### Benefits

- Low mixed viscosity
- Good flexibility
- Excellent gloss and color stability
- Good chemical resistance
- Positive cure under damp cool conditions

### Sales Specifications

Property	Value	Unit	Test Method
Amine Value	290 - 360	mg/g	ASTMD2896
Color	1	Gardner	ASTMD1544
Viscosity	50 - 100	cP	ASTMD2196

### Typical Properties

Property	Value	Unit	Test Method
Appearance	Clear and free of foreign particles	Mix ratio	
Density @ 25°C	8.3	lbs/gal	ASTMD1475
EEW 190 Epoxy	50 - 65	PHR	
Equivalent Weight Approx.	95		
Flash Point	>100	°C	ASTMD3278
Mix Ratio	0		

### Safety, Storage & Handling

EPIKURE Curing Agent 3381  
<http://www.westlakeepoxy.com/en-US/product/epikure-curing-agent-3381>

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Please refer to the MSDS for the most current Safety and Handling information.

Please refer to the Hexion web site for Shelf Life and recommended Storage information.

Exposure to these materials should be minimized and avoided, if feasible, through the observance of proper precautions, use of appropriate engineering controls and proper personal protective clothing and equipment, and adherence to proper handling procedures. None of these materials should be used, stored, or transported until the handling precautions and recommendations as stated in the Material Safety Data Sheet (MSDS) for these and all other products being used are understood by all persons who will work with them. Questions and requests for information on Hexion Inc. ("Hexion") products should be directed to your Hexion sales representative, or the nearest Hexion sales office. Information and MSDSs on non-Hexion products should be obtained from the respective manufacturer.

## Packaging

Available in bulk and drum quantities.

## Contact Information

For product prices, availability, or order placement, please contact customer service:

[www.hexion.com/Contacts/](http://www.hexion.com/Contacts/)

For literature and technical assistance, visit our website at [www.hexion.com](http://www.hexion.com)