

# ADDITOL® XL 6521

#### **TYPE**

High molecular wetting and dispersing agent with cationic character for carbon black and organic pigments

## FORM OF DELIVERY (f.o.d.)

Active substance

60 % in methoxy propyl acetate

#### PRODUCT DATA

Determined per batch:

Colour / Appearance VLN 250 colour

colour yellow appearance clear

Dynamic Viscosity DIN EN ISO 3219

dynamic viscosity [mPa.s] 100 - 900 (100 1/s; 23 °C)

lodine Colour Number DIN 6162 iodine colour number

odine colour number <= 7

Non-Volatile Matter DIN 55671 non-volatile matter

Not continually determined:

Density (Liquids) DIN EN ISO 2811-2

density [g/cm³] 1,05 approx.

(20 °C)

Flash Point DIN EN ISO 1523

flash point [°C] 48 approx.

#### SPECIAL PROPERTIES AND USE

Additol XL 6521 improves wetting of carbon black and difficult wettable organic pigments in solvent-borne, solvent-free and high solid systems, such as high quality car refinish, industrial lacquers, printing inks and pigment pastes.

Additol XL 6521 reduces dispersing time, enhances gloss and levelling, prevents re-flocculation of pigment particles and reduces viscosity of pigment pastes.

Additol XL 6521 enables a higher pigment loading in the mill base without an increase of viscosity and reduces dispersing time.

### **PROCESSING**

Additol XL 6521 must be grinded with the pigments.

We recommend the addition of Additol XL  $6\overline{5}21$  direct to the grinding resin before addition of pigments.

In some cases it gives an advantage to pre-dilute Additol XL 6521 with a small part of the solvent (as contained in the formulation), to get easier incorporation and an optimized performance in gloss and haze.

Recommended dosage (on pigment):

10 - 50 % on organic pigments

50 - 80 % on carbon black

#### **STORAGE**

At temperatures up to 25 °C storage stability packed in original containers amounts to at least 730 days.

Upon long term exposure to temperatures below 10 °C, Additol XL 6521 may get cloudy and may show some crystallization. These effects are reversible and can be eliminated by warming up the product to 20 - 25 °C for several hours. After this treatment the product can be used without any restrictions.

